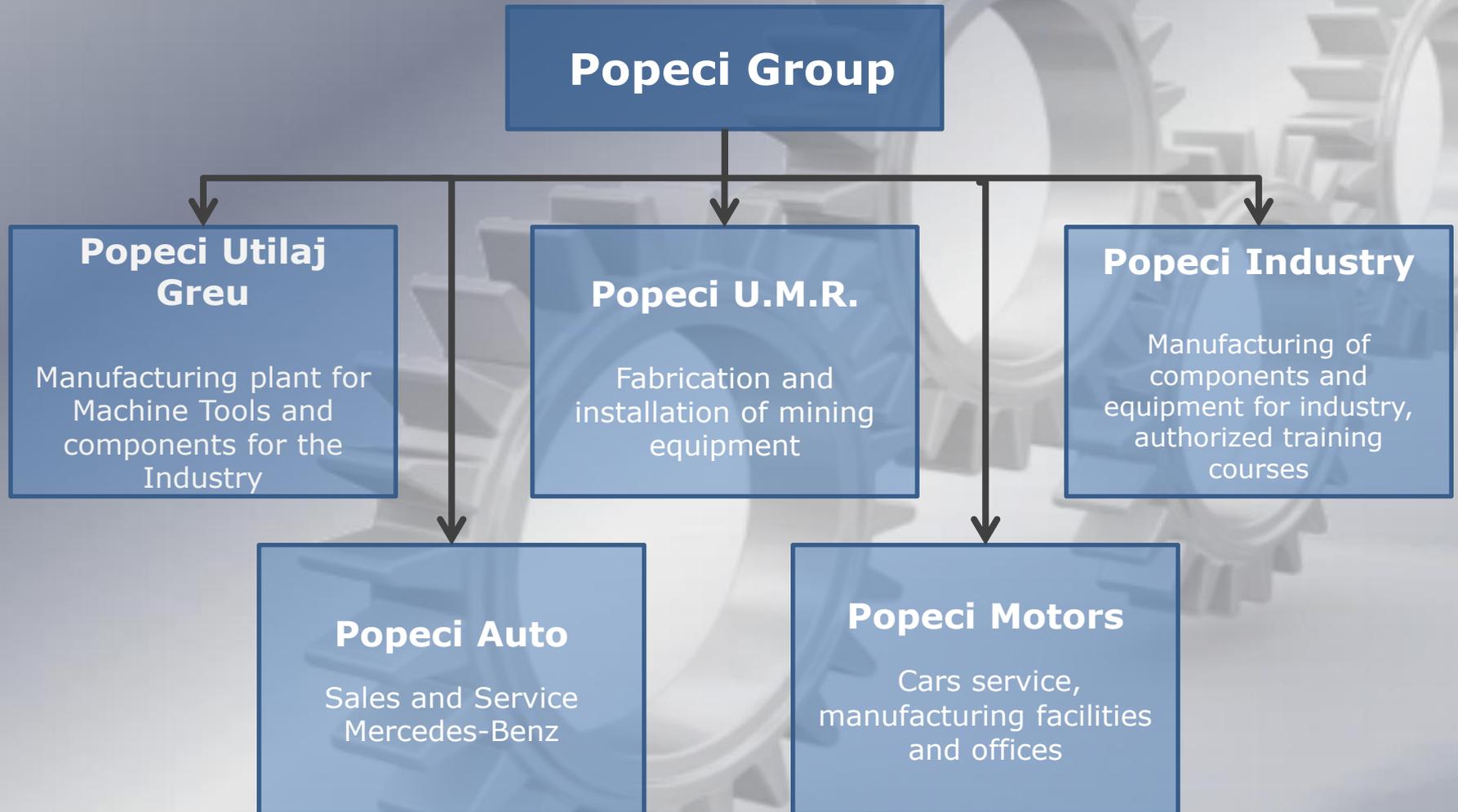
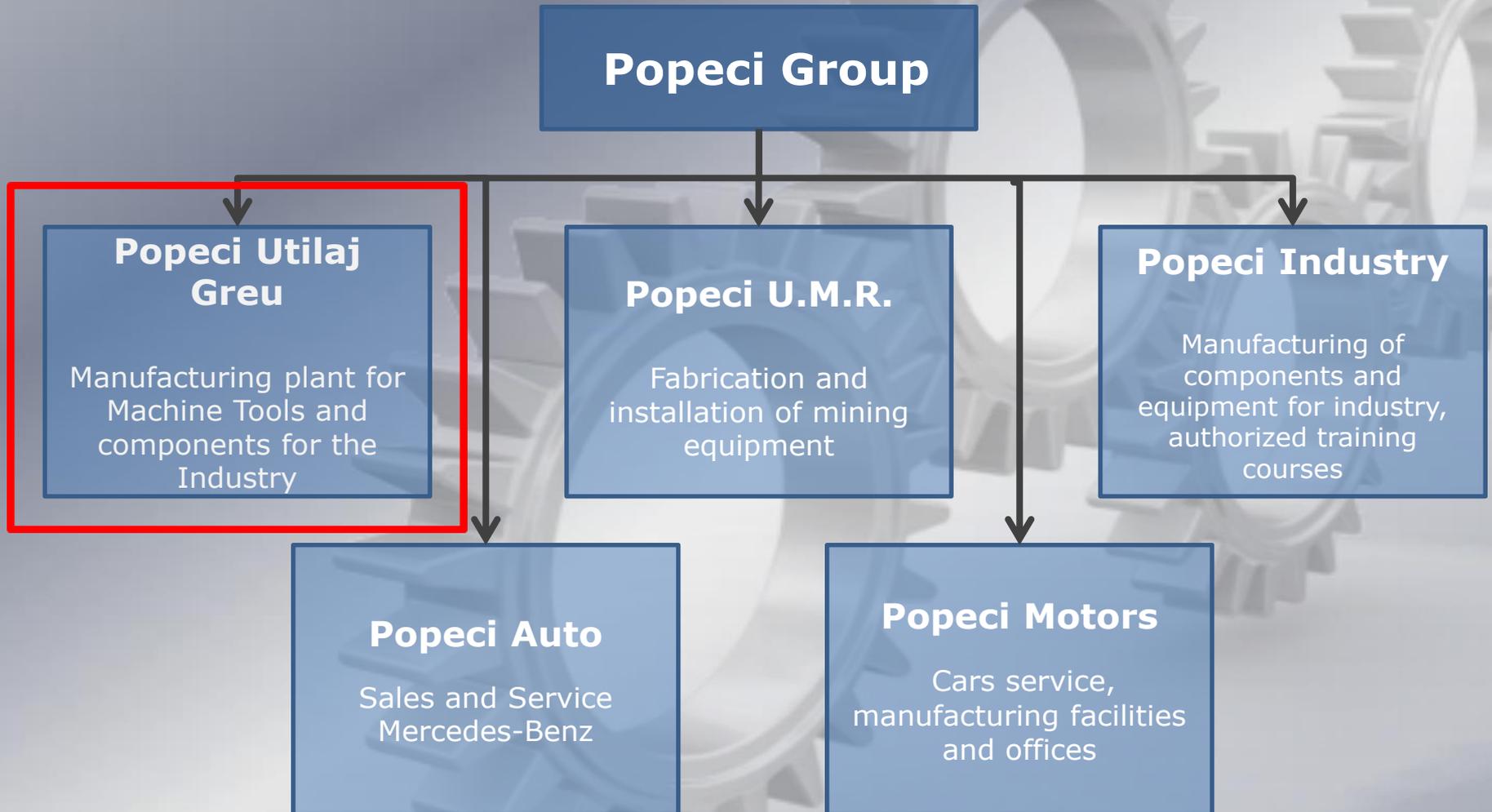


**POPECI****POPECI UTILAJ GREU****Str. Tehnicii nr. 1, 200440, Craiova, Romania****Tel.: 0040 435 100****Fax: 0040 437 000****0040 743 019 771****0040 435 845****E-mail: office@popeci.ro; ioana.popa@popeci.ro****www.popeci.ro**



Overview
Popeci Utilaj Greu SA





Total area
260.000 m²

Built area
120.000 m²

Employees
750

Employees in
production 460



Company Certificates:

- ISO 9001 <C:\Users\loana Popa\Desktop\CERTIFICATE 2016\ISO 9001.pdf>
- DIN 18800 <C:\Users\loana Popa\Desktop\CERTIFICATE 2016\DIN 18800.pdf>
- EN 1090.1 <C:\Users\loana Popa\Desktop\CERTIFICATE 2016\EN 1090.1.pdf>
- EN 1090.2 <C:\Users\loana Popa\Desktop\CERTIFICATE 2016\EN 1090.2.pdf>
- ISO 3834 -1 <C:\Users\loana Popa\Desktop\CERTIFICATE 2016\ISO 3834 -1.pdf>
- ISO 3834 -2 <C:\Users\loana Popa\Desktop\CERTIFICATE 2016\ISO 3834-2.pdf>
- EN ISO 14001 <C:\Users\loana Popa\Desktop\CERTIFICATE 2016\EN ISO 14001.pdf>
- EN ISO 50001 <C:\Users\loana Popa\Desktop\CERTIFICATE 2016\EN ISO 50001.pdf>
- OHSAS 18001 <C:\Users\loana Popa\Desktop\CERTIFICATE 2016\OHSAS 18001.pdf>

CUTTING

- 2 oxigas cutting machines: CNC Messer Grisheim and Apolda
- 1 plasma cutting for refracting and non-ferrous materials: CNC Messer Grisheim

BENDING and ROLLING

- Bending press: max. Length 4.050 mm; max. Force 600 kgF
- Rolling capacity: 80 x 400 mm; for widths smaller than 4.000 mm the thickness of the processed sheet can reach up to 300 mm.

WELDING

- Monthly welding capacity for welded structures with average level of complexity: ca. 10.200 hours
- Welding personnel: 60 authorised welders + 55 fitters
- Welding area surface: 20.000 m²
- Max. lifting capacity in the welding area: 160 to

SANDBLASTING

- Steel plates sandblasting before cutting
- Sandblasting cabin for welded structures

MACHNING

- 44 CNC-machines covering a wide range of machining operations: turning on vertical and parallel lathes, milling on movable portal milling machines, deep drilling, boring, honing, gear cutting, grinding (see next slides)
- 65 operators
- Machning area surface: 45.000 m²
- Max. lifting capacity in the machining area: 160 to

ASSEMBLY

- Complete assembly (mechanical, hydraulic, electrical) including function tests
- 50 skilled employees
- 2.000 m² of leveled erection platforms, including 4 assembly tables with fixing slots
- Assebly area surface: 11.000 m²
- Max. lifting capacity in the assembly area: 220 to

STRESS RELIEF

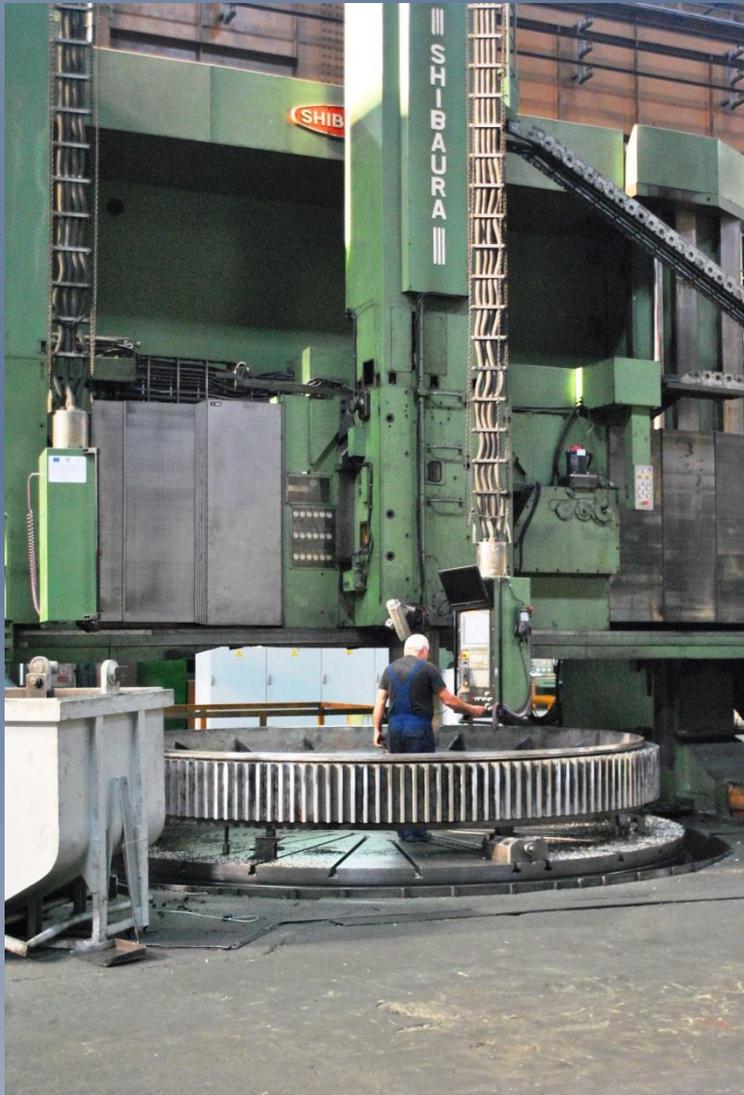
- Heat treatment
- Vibration

PRIMING AND PAINTING

- 2 closed cabins (controled parameters of temperature and humidity)
- 2 open cabins (controled parameters of temperature and humidity)

QUALITY CONTROLE

- NDT (MT/PT; UT; RT)
- Dimensional control with FARO Lasertracker
- Hardness testing
- Chemical and mechanical testing



Turning, Milling and Boring
on Vertical Lathe



Turning on Vertical Lathe
and Parallel Lathe

Milling on Movable Portal
Milling Machine



Gear cutting



Deep Drilling, Boring, Honing



Grinding

Cutting, Bending, Welding



- POPECI company is currently running three modernization and development projects, which are leading to an increased productivity and manufacturing performance.
- An Engineering Research and Innovation Department was recently founded.
- The investment amounts to approx. 20 million Euro and comes from our own funds, funds from the national budget and EU funds.





**Modern CNC - Heat Treatment
Facilities**



Modern manufacturing CNC-equipments



**Modern
manufacturing
equipments**



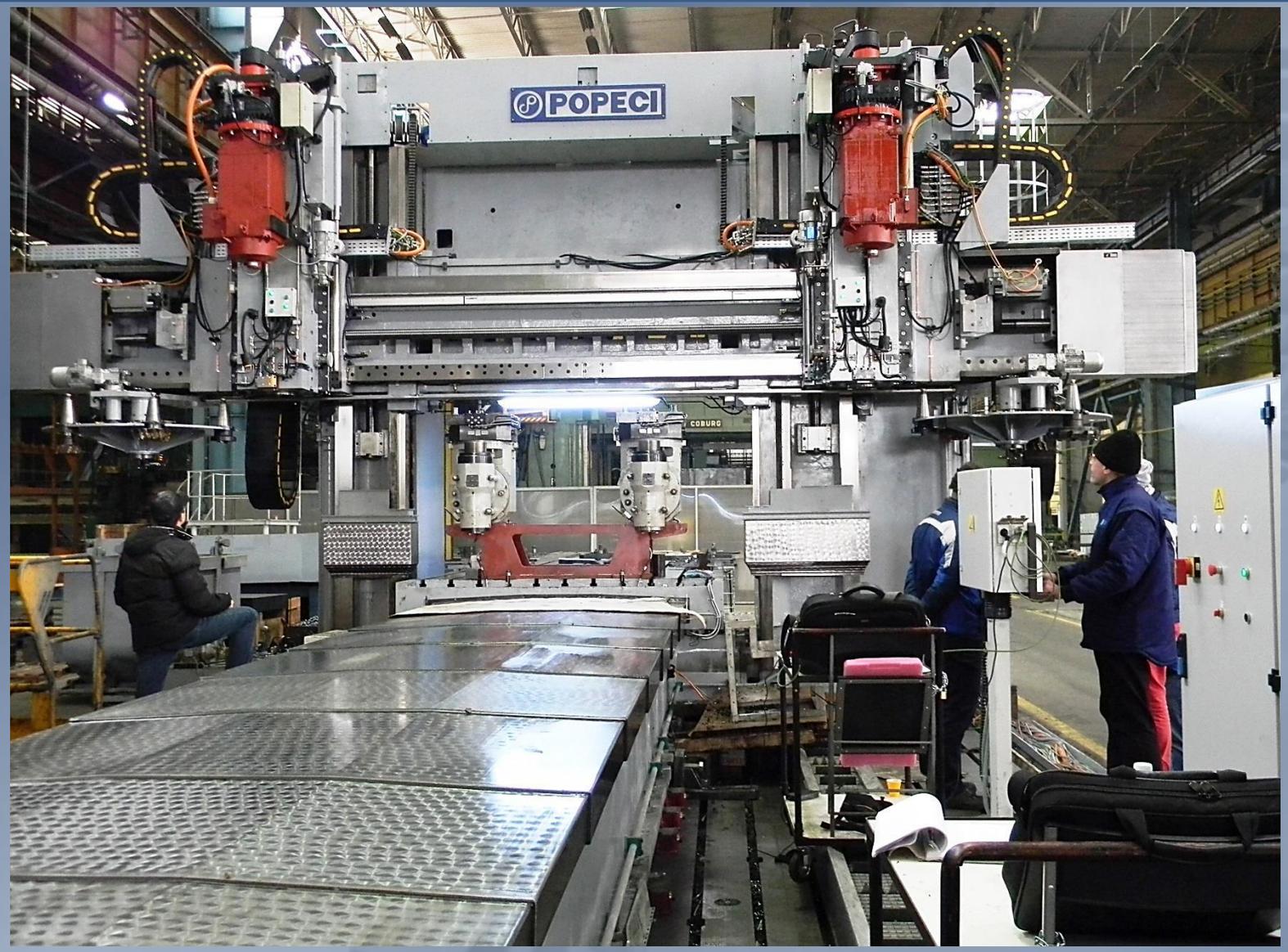
CNC Vertical Lathes



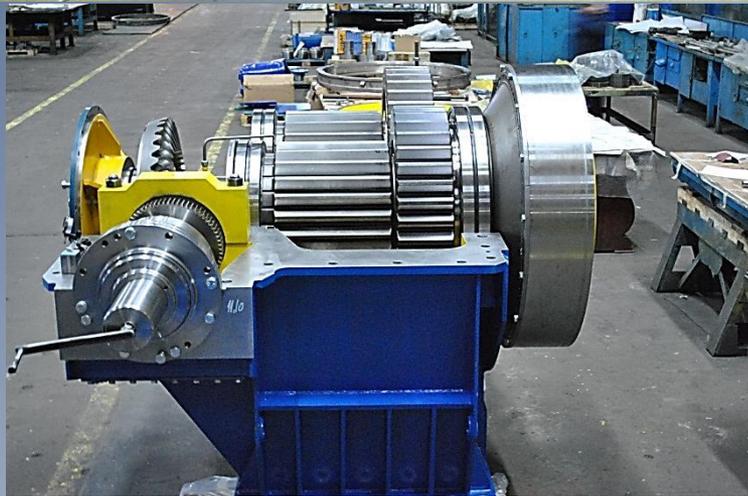
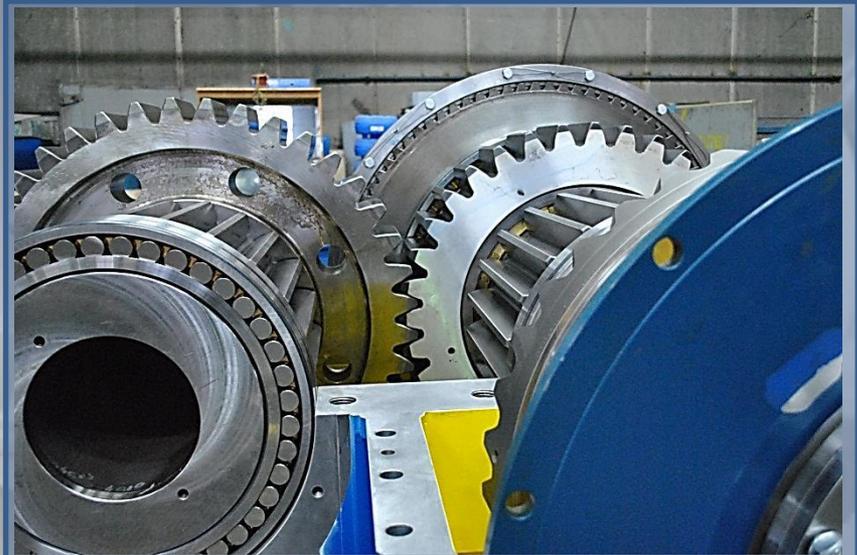
Hydraulic Presses



Scrap Presses



Milling machine FLP 2200/2500*8000 CNC



Planetary gear system



Wheels, shafts and casing houses

Gear system for BWE 4KCM 4000



Bucket Wheel Excavators (BWE)



Conveyor components



Conveyor components



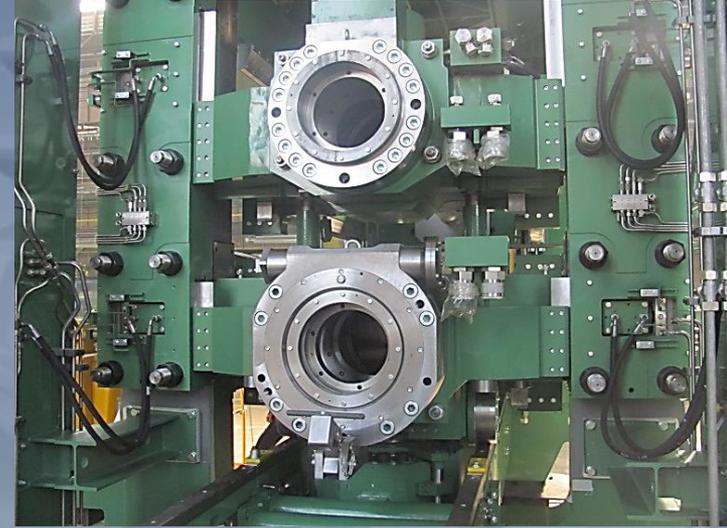
Mill stands



Tubes welding lines



Mechanical ladle lifting system



Chocks



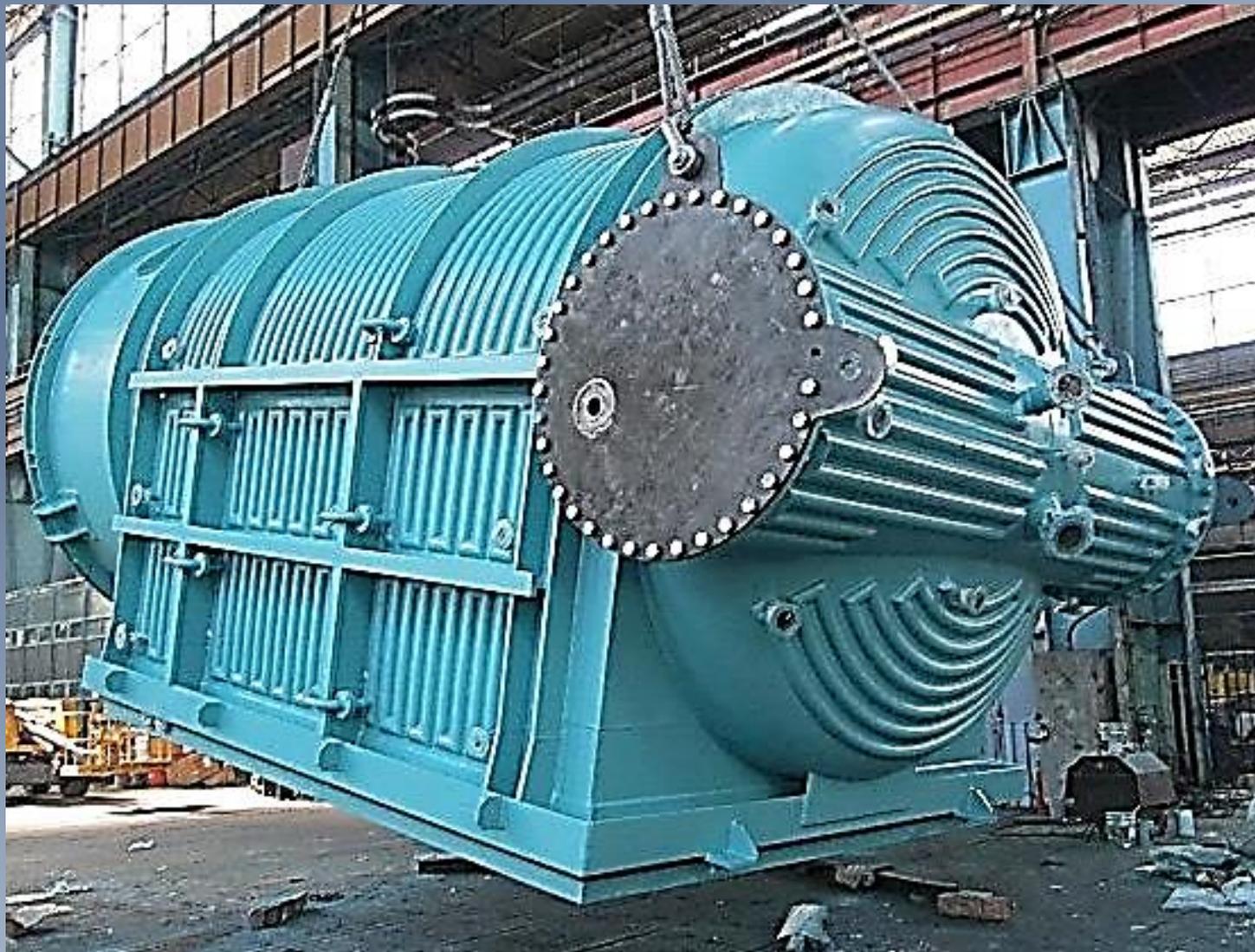
Automatic storage and retrieval system



Transfer devices; Rotating and lifting tables



Machine for Producing Mineral Wool



Casting chamber



Scrap Bucket



Pinch roll





**Stretch blow molding
machines**





Assembly and testing devices for AIRBUS 380



**Assembly and testing
devices for AIRBUS 380**





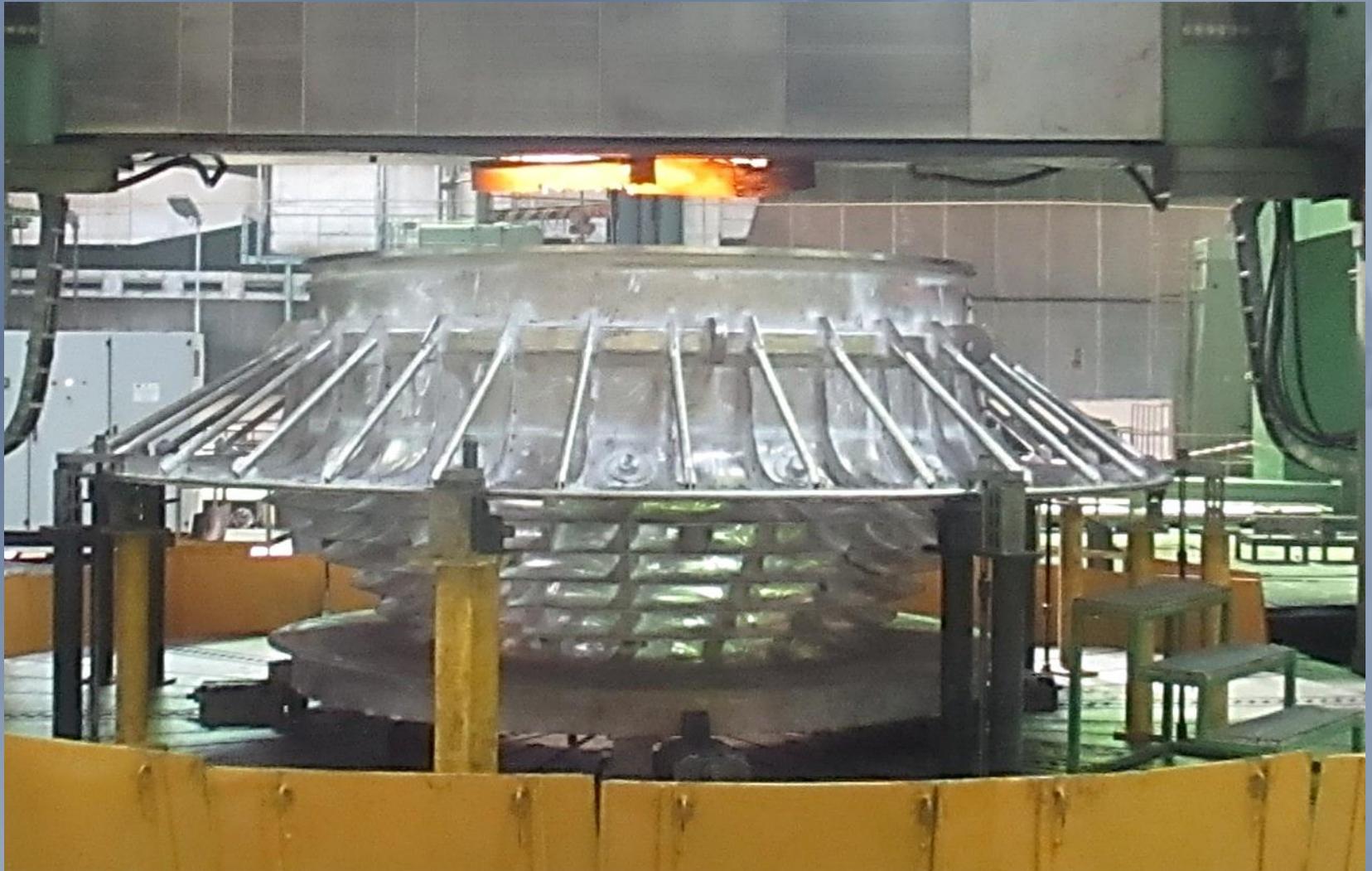
Harbour crane tower



Harbour crane arm



Main frame manipulator



Stainless Steel Exhaust Diffuser



Parts for Presses

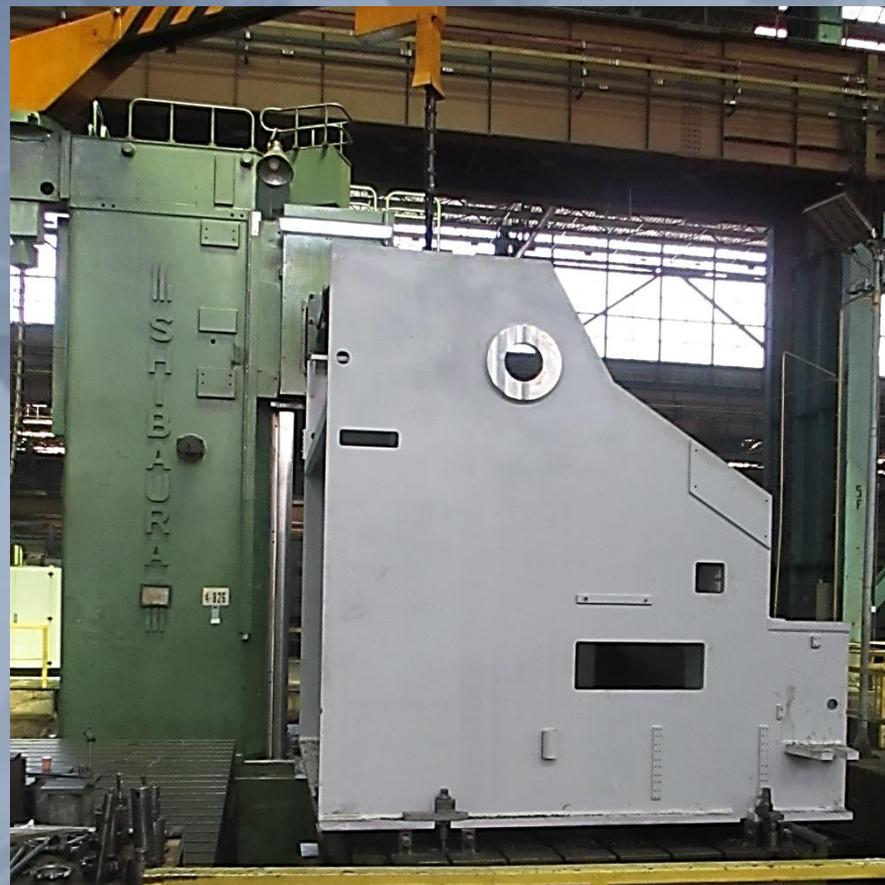
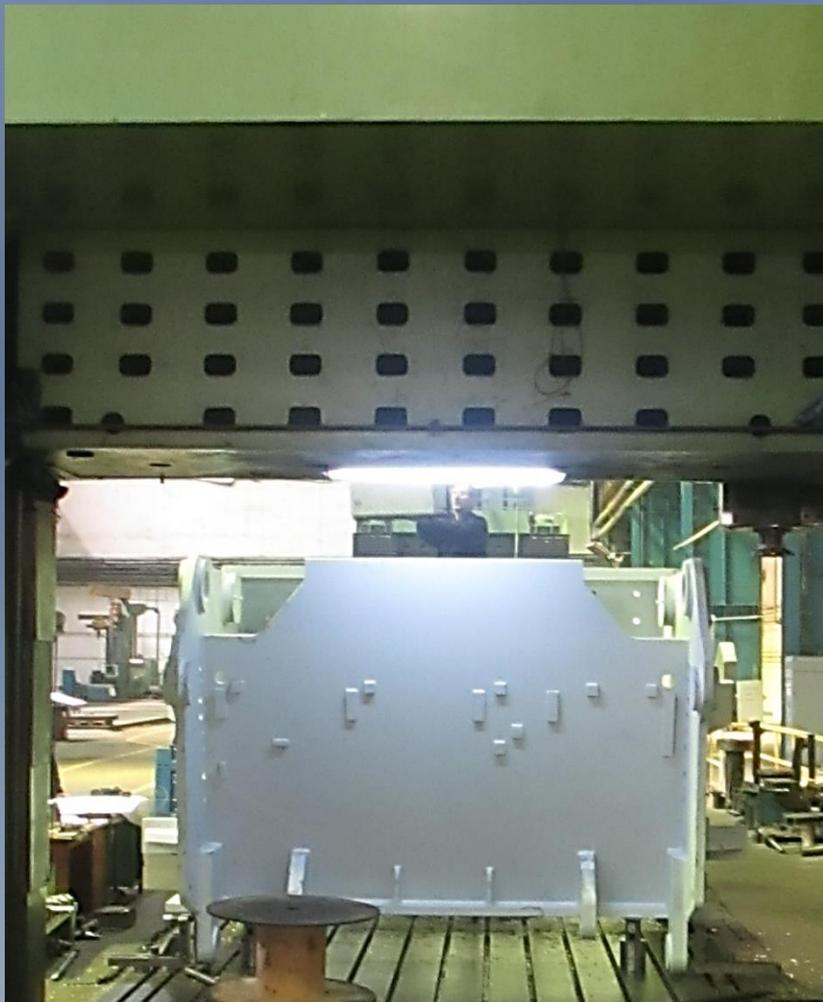


Parts for Presses



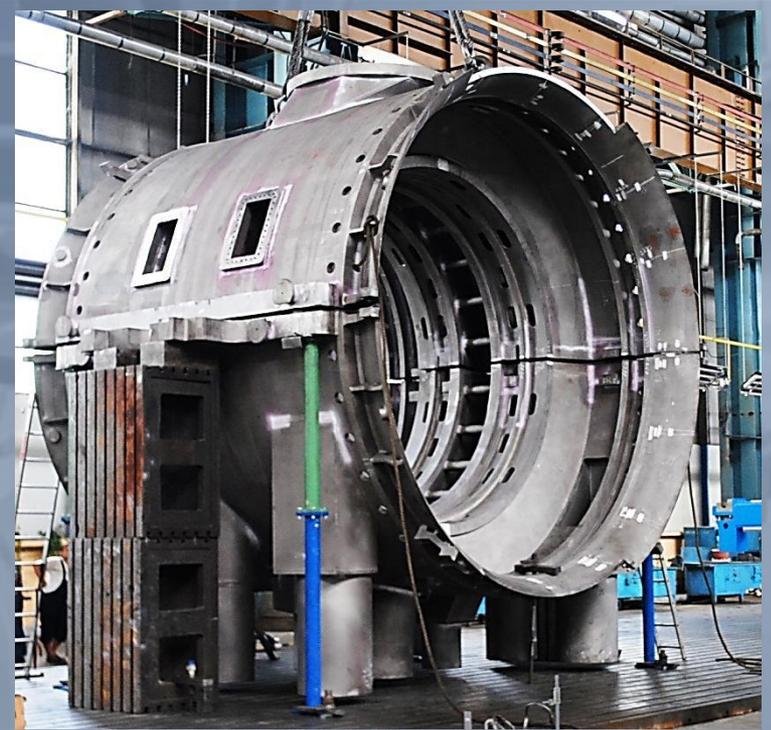
Housings and Parts for Presses







Inner casing
13,9 m²
for
Nuclear
Turbine





Inner casing 8,7 m² for Nuclear Turbine



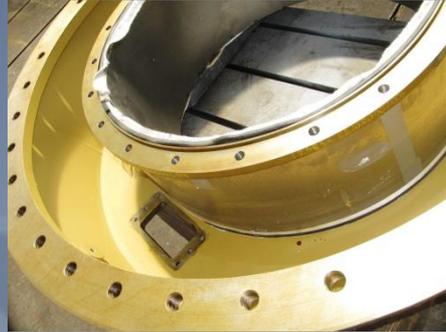
**Exhaust
Casings
for
Steam
Turbines**

Outer Casings for Steam Turbines



Test Assembly

Outer Casings for Steam Turbines



Painting /
surface
protection

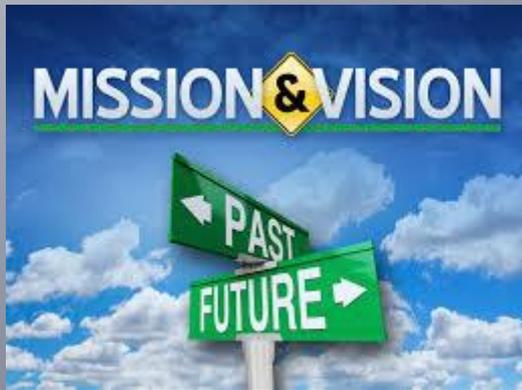




**Casing for Gas
Turbine**



**Base frame for
Generators**



MISSION

To be the most important, trustworthy and respected manufacturer of complex industrial machines from Romania, from the perspective of all our partners:

CLIENTS, EMPLOYEES, PARTNERS.

VISION

We become the best, through partnerships with the best.



- **QUALITY** – in products, relationships and attitude;
- **PARTNERSHIP** – as way of thinking and action in our relationships with our clients, collaborators and employees;
- **RESPECT**
 - for our employees – like encouraging teamwork, emphasizing treatment with dignity, through motivation and appropriate differentiation;
 - for clients – through our client orientation policy;
 - for the environment;
 - for the society – through corporate social responsibility;
- **PASSION**
 - through encouraging innovation and research;
 - through continuous development and learning;
 - through spreading knowledge and the training of our new employees and younger generations;
- **OPTIMISM** – “We can perform” is our message for clients. We are positive, we find the best solutions and we mobilize ourselves.
We live our values in every action we take.



Main Reference Clients:

SIEMENS

SMS  **group**

SMS LOGISTICS
SMS group

voestalpine



 **metso**



Rolls-Royce

 **Sidel**

SULZER


GRENZEBACH

ABB



ThyssenKrupp


AIRBUS

 **Generator Technologies**

 **RENAULT**
 **DACIA**
groupe Renault

 **ART ROM**



Thank you for your attention!

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